

BROCHURE

Infor Nexus RFID Solution

Supply Chain Management

Technology continues to change the way retailers do business, both at the store level and across the supply chain. Having the right tools at your disposal can be the difference between having the right inventory available or lost sales.

Retailers have made significant investments in implementing radio-frequency identification (RFID) for inventory accuracy in their store and distribution center operations. While in apparel and footwear, the majority of RFID tags are applied at source in factories during production, those factories very seldom take advantage of the full range of benefits offered by RFID technology. And if they do, they typically do not share that data with the retailer or brand owner.

There are major wins that apparel brands and their suppliers that can realize when RFID tags are applied at the source. Customers of Infor® found that by leveraging RFID tags to ensure packing accuracy, their **suppliers were able to reduce chargebacks by millions of dollars** and auditing procedures can be significantly streamlined in the apparel brands' distribution centers.

In partnership with Avery Dennison®, Infor Nexus™ Factory Management leverages the RFID tags placed by the factory to validate item packing and catch any label issues in the factory prior to shipment. RFID tags applied at the source of production can be used during the packing process as a more accurate and efficient form of item packing verification. EPC data is captured and verified, and true item-level accounting of shipped goods is achieved in an efficient manner. Suppliers using Infor Nexus RFID have seen their **factories experience a 65% reduction in carton processing times** while scanning and verifying every item packed. Ensuring proper tagging and validation at source also safeguards the value at retail and provides a more efficient flow of product through the supply chain. Infor customers have experienced up to an **80% reduction in time spent receiving and auditing goods** at the distribution center.

The verification of accurate inventory data early in the process allows companies to implement major supply chain initiatives such as DC bypass and crossdocking. Suppliers are supported with a solution that meets increasingly complex packing and labeling requirements and creates a competitive advantage through faster collaboration and centralized control in the cloud.

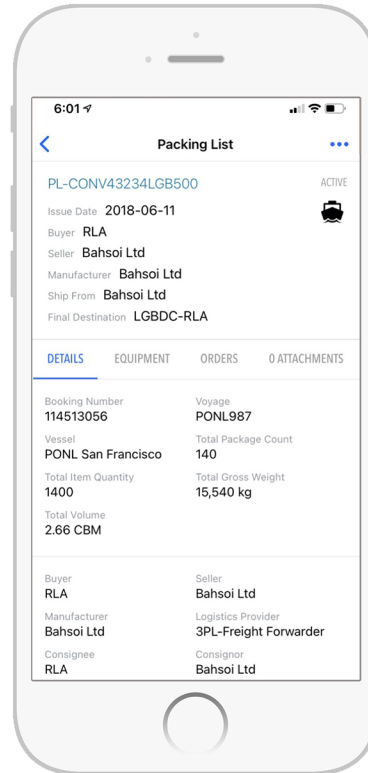
Benefits

- Increased factory packing and labeling compliance
- Improved inventory accuracy due to true item-level scanning factory
- Better support of strategic initiatives
 - Store-ready pre-packs
 - Direct shipments
 - Cross-docking
- Integration with item traceability tools
- Chargeback reduction
- Labor savings both in the factory and at the DC

Key features

- Data-driven business processes and rules, based on region, product, or shipment flow
- RFID scan to verify carton contents collection of EPC data
- Accurate carton labeling
- Accurate and timeline creation of ASN and other fulfillment documents
- Hardware delivery and support

Mobile Access to Shipment Information



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