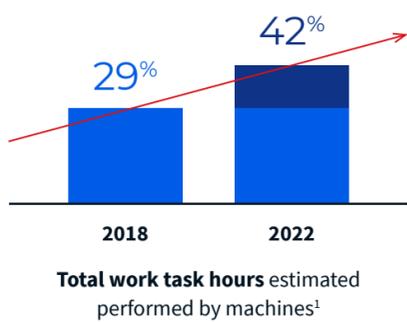


Is your workforce at the center of your digital transformation strategy?

The move to automation and robotics is accelerating



Technology advances cost jobs, but create many more

75M | 130M

Number of jobs lost vs number of jobs gained to technology advances¹

And an increasing reliance on technology requires agility

The pandemic demonstrated that manufacturers embracing advanced technologies are better positioned for change:



62% of manufacturers surveyed are committed to forging ahead with technology initiatives or even accelerating them to address COVID challenges²

To manage the Industry 4.0 transformation in challenging times, manufacturers need modern tools to keep workers engaged and productive. Here's why:

Maximize workforce-specific data



58% of firms currently deploy ERP with another 34% in the planning stages³



BENEFITS

- Streamline processes and efficiency
- Integrate information across the business
- Improve collaboration, forecasting, and reporting

Reduce operational costs



30% reduction in operational costs by 2024 at companies that combine automation with redesigned processes⁴



BENEFITS

- Better control labor costs to maintain productivity, customer service, and compliance
- Optimize staffing
- Achieve greater operational flexibility and configurability

Increase employee engagement



70% of all organizations will have accelerated use of digital technologies to drive customer engagement and employee productivity by 2022⁵



BENEFITS

- Foster buy-in and commitment to the overall business
- Give employees better tools to view personal information and manage time-off and shifts
- Save money because HR will receive fewer calls

Mitigate business risks



54% of executives say they've increased trust and secure connections to external partners, compared to roughly 1 in 3 other companies⁶



BENEFITS

- Avoid breaches of government regulations, union rules, and established business processes
- Foster improvements in decision-making
- Deliver better business results by always staying current with safety protocols

Get on the path toward Industry 4.0 success



50% of manufacturers anticipate their digital investments will lead to revenue increases in the next 12 months³

Discover more reasons you should upgrade from E-Series to a multi-tenant cloud.

[Learn more](#)

1. Deloitte Insights, *Talent and workforce effects in the age of AI: Insights from Deloitte's State of AI in the Enterprise, 2nd Edition survey*, March 2020.
 2. Deloitte Insights, *Accelerating Smart Manufacturing*, Oct 2020.
 3. BOD, *2021 Industry 4.0 Survey*, 2021.
 4. Gartner, *Gartner Forecasts Worldwide Hyperautomation-Enabling Software Market to Reach Nearly \$600 Billion by 2022*, press release, April 28, 2021.
 5. APM digest, *2022 Digital Transformation Predictions*, Jan 20, 2022.
 6. IBM, *5 Trends for 2022 and Beyond*, 2021.